

Standard Wrenches for collet nuts

IMS standard wrenches are the simplest and most affordable collet nut tightening systems. Thanks to their rubber handle they provide a firm grip and allow for strong torque application.



HOOK WRENCH FOR ER/ETS COLLET NUT

Part code	Description	ER/ETS	D Collet nut
AAE00	hook wrench for collet nut	ER/ETS 25	42
AAE01	hook wrench for collet nut	ER/ETS 32	50
AAE02	hook wrench for collet nut	ER/ETS 40	63



HOOK WRENCH FOR EOC COLLET NUT

Part code	Description	EOC	D Collet nut
AAE41	hook wrench for collet nut	EOC 10	30
AAE42	hook wrench for collet nut	EOC 12	35
AAE43	hook wrench for collet nut	EOC 16	43
AAE44	hook wrench for collet nut	EOC 20	50
AAE45	hook wrench for collet nut	EOC 25	60
AAE46	hook wrench for collet nut	EOC 32	72
AAE47	hook wrench for collet nut	EOC 40	85



HOOK WRENCH FOR STANDARD ER/ETS COLLET NUT

Part code	Description	ER/ETS	D Collet nut
AAE04	hook wrench for collet nut	ER/ETS 16	32
AAE05	hook wrench for collet nut	ER/ETS 20	35
AAE06	hook wrench for collet nut	ER/ETS 25	42
AAE07	hook wrench for collet nut	ER/ETS 32	50
AAE08	hook wrench for collet nut	ER/ETS 40	63



HOOK WRENCH FOR GHIERE ER MINI COLLET NUT

Part code	Description	ER	D Collet nut
AAE09	hook wrench for mini collet nut	ER 8	12
AAE10	hook wrench for mini collet nut	ER 11	16
AAE11	hook wrench for mini collet nut	ER 16	22
AAE12	hook wrench for mini collet nut	ER 20	28
AAE13	hook wrench for mini collet nut	ER 25	35

Torque wrenches for collet nuts

IMS Torque Wrenches are essential instruments for the correct setting of the tool. They contribute in increasing the cut precision, improving the safety, and extending collets and collet nuts life. Thanks to the spring-loaded system, the torque applied during tool setting is ideal to avoid both damage to the components and excessive looseness of the tool.



TORQUE WRENCH FOR ER MINI COLLET NUT

Part code	Description	ER	D Collet nut	H
AAE14	torque wrench for mini collet nut	ER 8	12	117
AAE15	torque wrench for mini collet nut	ER 11	16	160
AAE16	torque wrench for mini collet nut	ER 16	22	175
AAE17	torque wrench for mini collet nut	ER 20	28	180
AAE18	torque wrench for mini collet nut	ER 25	35	185



TORQUE WRENCH FOR ER COLLET NUT

Part code	Description	ER	D Collet nut	H
AAE19	standard torque wrench collet nut	ER 16	32	300
AAE20	standard torque wrench collet nut	ER 20	35	300
AAE21	standard torque wrench collet nut	ER 25	42	470
AAE22	standard torque wrench collet nut	ER 32	50	470
AAE23	standard torque wrench collet nut	ER 40	63	470
AAE24	standard torque wrench collet nut	ER 50	78	470



TORQUE WRENCH FOR ER HEX COLLET NUT

Part code	Description	HEX Collect nut	H
AAE25	torque wrench for hex collet nut	HEX 14	161
AAE26	torque wrench for hex collet nut	HEX 17	168
AAE27	torque wrench for hex collet nut	HEX 22	194
AAE28	torque wrench for hex collet nut	HEX 25	324
AAE29	torque wrench for hex collet nut	HEX 30	330



ROLL BEARINGS TORQUE WRENCH FOR HIGH SPEED ER MINI COLLET NUT

Part code	Description	ER	D Collet nut	H
AAE30	roll bearings torque wrench for high speed mini collet nut	ER 8	12	117
AAE31	roll bearings torque wrench for high speed mini collet nut	ER 11	16	160
AAE32	roll bearings torque wrench for high speed mini collet nut	ER 16	22	175
AAE33	roll bearings torque wrench for high speed mini collet nut	ER 20	28	180
AAE34	roll bearings torque wrench for high speed mini collet nut	ER 25	35	185

Torque wrenches for collet nuts



ROLL BEARINGS TORQUE WRENCH FOR HIGH SPEED ER COLLET NUT

Part code	Description	ER	D Collet nut	H
AAE35	roll bearings torque wrench for high speed collet nut	ER 16	32	300
AAE36	roll bearings torque wrench for high speed collet nut	ER 20	35	300
AAE37	roll bearings torque wrench for high speed collet nut	ER 25	42	470
AAE38	roll bearings torque wrench for high speed collet nut	ER 32	50	470
AAE39	roll bearings torque wrench for high speed collet nut	ER 40	63	470
AAE40	roll bearings torque wrench for high speed collet nut	ER 50	78	470



HOOK TORQUE WRENCH FOR EOC COLLET NUT

Part code	Description	EOC	D Collet nut
AAE57	hook torque wrench for collet nut	EOC25	60

Keys for components



TWISTER ADJUSTABLE KEY

Part code	Descrizione	Collet nut
AAE03	twister key	ER/EOC



HSK COOLANT TUBES KEY

Part code	Descrizione	HSK	D
AAE48	coolant tubes key	HSK 25 A-C-E / 32 B-D-F	6,5
AAE49	coolant tubes key	HSK 32 A-C-E / 40 B-D-F	8,5
AAE50	coolant tubes key	HSK 40 A-C-E / 50 B-D-F	10,5
AAE51	coolant tubes key	HSK 50 A-C-E / 63 B-D-F	14,5
AAE52	coolant tubes key	HSK 63 A-C-E / 80 B-D-F	16,5
AAE53	coolant tubes key	HSK 80 A-C-E / 100 B-D-F	18
AAE54	coolant tubes key	HSK 100 A-C-E / 125 B-D-F	22
AAE55	coolant tubes key	HSK 125 A-C-E	26
AAE56	coolant tubes key	HSK 160 A-C-E	30



DRIVE KEY FOR BALL CLAMPING SYSTEM

Part code	Descrizione	SK
AAE58	drive key for ball clamping system	SK 10
AAE59	drive key for ball clamping system	SK 15
AAE60	drive key for ball clamping system	SK 20
AAE61	drive key for ball clamping system	SK 25
AAE62	drive key for ball clamping system	SK 30
AAE63	drive key for ball clamping system	SK 40